



Dart Aerospace Ltd.
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RBW109-3101-58-2-5
Job Sheet 180673



DL-5
7-26

Part No: RBW109-3101-58-2-5

Job Qty: 16 ea

Part Name: Shaft



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 7/11/18

Job Tracking No:

Due Date: 7/30/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW109-3101-58-2 Rev 3 TEO17-641 IPP Rev A 17.12.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	7/30/18	7/30/18	0.00	0.00	Start Up Machining-4		
100	Lathe Conv	16 pcs	7/30/18	7/30/18	0.00	1.60	Lathe Conv-1		
110	QC	16 pcs	7/30/18	7/30/18	0.00	0.00	QC2 Machining-5		
120	QC	16 pcs	7/30/18	7/30/18	0.00	0.00	QC8 Machining-5		
130	Packaging	16 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3-2		
140	QC21-SA	16 Ea	7/30/18	7/30/18	0.00	0.00	QC21		

Part Op
Descriptions: 100 - -Cut to length as per DWG.

DAS
21
9-89
AUG 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8908K62	Shaft	8 ft (.5 ea)	90-Start up Operation	5016487 CA046

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8908K62	8	72	0

Part Specifications

Specifications could not be found.



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Plex 7/26/18 3:45 PM dart.logan.david

Container No: S103045



Part: RBW109-3101-58-2-5

Job No: 180673

Serial No/Batch: S103045

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 08/16/18

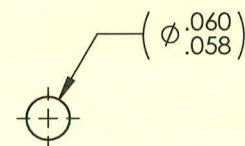
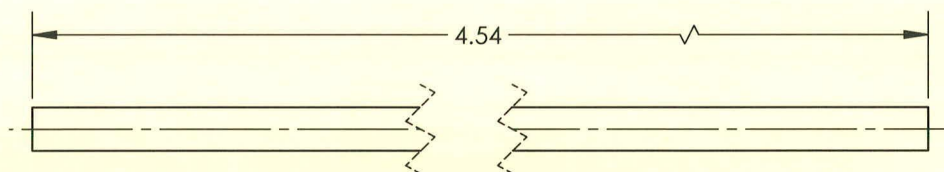
1875

1875

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0246	-5 CH'D DIM WAS(Ø.059) IS (Ø.060/Ø.058).	12/2/2016	SM	JAG

TEO ATTACHED



(-5)

SHAFT

DART AEROSPACE	
TITLE HAMMER, ALUMINUM, BLADE CORROSION AND VOIDS DETECTION	
DWG NO. RBW109-3101-58-2-5	REV 3
MAT'L S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AW109/AW119
SCALE 4:1	DATE 3/12/2015 SHEET 4 OF 5

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : ☐							
Misidentified ☐	Past Due ☐								